

## TOUCHWOOD PU TOPCOAT - PIGMENTED (INT)

### Product Description

A two pack polyurethane coating based on suitably modified polyester containing special additives to provide a smooth, tough, durable and hardwearing finish with good flow and film build-up. This product has Low VOC i.e. VOC Level < 400 gm/Ltr

In addition this product has

- Excellent leveling and fast drying properties
- Gloss/ Silky finish with good hardness
- Good resistance to household chemicals and beverages

### Recommended Areas Of Application

**Area of Use:** Interior only

**Substrate:** Wood and related substrates

### Technical Data

**Sheen Variants:** Gloss, Silk Matt and Matt

**Colours:** Opaque Pigmented (Limited Range)

**% Solids (NVM):** 65 ± 2

#### Theoretical Covering Capacity

Recommended Dry Film Thickness per coat		Theoretical Spread Rate m <sup>2</sup> / ltr
<b>Minimum</b>	30 microns	18 m <sup>2</sup> / ltr.
<b>Maximum</b>	50 microns	15 m <sup>2</sup> / ltr.
<b>Typical</b>	40 microns	13 m <sup>2</sup> / ltr.

#### Practical Covering Capacity

For estimation of practical covering capacity, following factors to be taken into account: surface profile, uneven application, over spray, losses in container and equipment etc.

Drying Time	Substrate Temp.	Sandable Dry	Overcoating Interval	
			Minimum	Maximum
	25°C	3 hours	8 hours	Indefinite
	35°C	2 hours	6 hours	
	45°C	1½ hours	3 hours	
	This is a two pack product. Mixing ratio of base to Catalyst is 2:1 by volume.			

Application Data	Method of Application	Conventional spray application.
	Part B	Berger TW PU Hardener #5
	Thinner	Berger Touchwood PU Thinner (828)
	Thinning Ratio (by vol.)	Use 10% to 15% for ease of application depending on the gun type.
	Available Pack Size	5 USG

### Surface Preparation

- Sand the wood surface (new or previously painted) thoroughly using P 180 emery paper first, followed by P 400 emery paper.
- Dust off the surface using rags and wipe off with P.U. Thinner to remove traces of oil, grease, or any organic contaminants. In case of hard wood, make sure it is seasoned for appropriate time prior to application of coating system to ensure minimum quantity of moisture is present.
- Apply 2 coats of Berger Touchwood 2 Pack Pigmented PU Primer. Sand slightly and then apply the topcoat.
- Apply 1 – 2 coats of Berger Touchwood PU (INT) Pigmented after mixing with appropriate hardener to a well-prepared surface and for a perfect finish again sand it well with very smooth sanding paper and apply a fine coat.

### Application Details

- Ensure adequate ventilation during application and drying.
- Do not apply when humidity exceeds 85% and condensation is likely.
- Surface temperature should be 3°C or more above dew point.
- Stir the contents thoroughly before and during use, with a broad flat stirrer, using and upward lifting action.
- Mix base and hardener thoroughly and full quantity.
- Conventional Spray: Tip Size : 1.4mm  
Pressure : 40 – 50 bar.
- Brush or Roller: Recommended only when the area is not suitable for spray application.

### TYPICAL PAINT SYSTEM

#### Timber

1 coat x Touchwood Pigmented Wood Primer

1 or 2 coats x Touchwood PU Pigmented Topcoats INT

For detailed system recommendation based on specific requirements please contact Berger representative.

### Storage, Safety Information And Precautions

- Keep out of reach of children.
- Store in cool, dry conditions; ensure adequate ventilation during application.
- Avoid contact with skin and eyes; wear suitable protective clothing such as overalls, goggles, dust masks and gloves.
- Flash Point : 23° C
- Shelf life up to 12 months from the date of manufacture.

### First Aid

- Eyes: In the event of accidental splashes, flush eyes with water immediately and obtain medical advice.
- Skin: Wash skin thoroughly with soap and water or approved industrial cleaner.
- Inhalation: Move patient to fresh air, loosen collar and keep patient rested.
- Ingestion: Do not induce vomiting. Obtain immediate medical attention.
- Dispose in landfill only.

### Disclaimer

*The information provided in this data sheet is not intended to be complete. It is the responsibility of the user to ensure that the product used is suitable for the purpose it is meant to serve. In view of various factors affecting the performance of the coating, we cannot assume responsibility for the product performance, nor do we accept any liability arising from use of this product, unless specifically agreed to in writing by us. The information provided in the datasheet may be modified by us without notice.*